



Replaces Toro Groundsmaster 360 Parts



4WD Traction Unit - Models 30537, 30538, 30539, 30540,
30541, 30542, 31200, 31202, 31222, 31223, 31236
Deck Lift Valve & Hydraulics



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Hoses					
40	R100-5629	100-5629	Hydraulic Hose Assy	1	
41	R112-9185	112-9185	Hydraulic Hose Assy	1	
42	R110-0928	110-0928	Hydraulic Hose Assy	1	
Other Parts Available					
70	R115-0375	115-0375	Gear Pump Assy	1	
71	R340-4	340-4	Hydraulic Fitting - Male Connector	1	
72	R237-30	23-6320, 237-30	O-Ring - Seal	6	
73	R237-79	237-79	O-Ring	3	
76	R340-7	340-7	Adapter	1	
77	R237-65	237-65, 237.65	O-Ring	1	
78	R237-80	237-80, 327-80	O-Ring	2	
79	R340-2	340-2, 60-1920	Hydraulic Fitting - Striaght	5	
80	R237-42	237-42, 31-4160	O-Ring	7	
81	R237-22	107-8844, 237-22, 237-78	O-Ring	9	
82	R340-105	340-105	Hydraulic Fitting	1	
83	R353-987	353-987	Hydraulic Fitting - 90 Deg	2	

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84	R237-81	237-81, 237.81, 327-81	O-Ring	3	
85	R340-157	340-157	Hydraulic Fitting - Tee	1	
86	R353-989	353-989	Plug - Hex - Hollow	1	
87	R354-73	354-73	Fitting-Straight	1	
88	R340-101	340-101	Hydraulic Fitting	1	
89	R63-9750	63-9750, 64-9750	Mount - Rubber	2	
90	R340-132	340-132	Hydraulic Fitting - 90 Deg	2	
91	R237-21	237-21, 327-21	O-Ring	4	
92	R340-77	340-100, 340-77, 95-7889	Hydraulic Fitting	1	
94	R340-82	340-82	Fitting - 90 Deg	1	
95	R340-103	340-103, 340-137	Hydraulic Fitting - 45 Deg	1	
96	R354-79	354-79	Cap-Dust	1	
97	R340-94	340-94	Adapter	1	
99	R323-8	01-150-0060, 01-178-0612, 20-49-AD, 20-49-AGD, 323-8, 3273-41, 908036P	Bolt - Hex HD 3/8-16 x 1-1/2 GR8	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100	R63-8410	53-6380, 63-4810, 63-8410	Washer - Isolator Bushing	2	
101	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	2	
102	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	2	
103	R340-99	340-99	Hydraulic Fitting - 90 Deg	1	
104	R340-86	340-86	Fitting-Tee	1	
105	R340-98	340-98	Hydraulic Fitting	1	
106	R304-73	304-73, 307-73, 353-973	Connector-Hose	1	
107	R32144-15	32144-15	Bolt - Hex Washer HD	4	
108	R80-0650	80-0650	Spacer-Tubular	2	
109	R237-101	237-101	O-Ring	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
110	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	5	
111	R56-7973	56-7973	Clamp - Tube	6	
112	R56-7972	56-7972	Clamp - Tube	2	
113	R2412-4	2412-4, Oct-70, Oct-80	Clamp - 3/4 in	1	
114	R3230-23	3230-23, Mar-61	Bolt - 5/16-18x3/4 - Carriage	1	
115	R69-8930	69-8930	Washer	2	
116	R69-8960	69-8960	Spacer	1	
117	R240-5	240-5	Grommet - Rubber	1	
118	R340-127	340-127	Nut - Bulkhead	1	
119	R321-14	321-14	Bolt - Hx HD 1/4-20 x 2 3/4" Gr 5	2	
120	R32180-030	32180-030	Clip-Harness	1	
121	R2412-129	2412-129, 94-3188, 94-3189, 94-3193, 94-3203, 94-3204	Clamp - Worm 9/16-1 1/4	4	

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