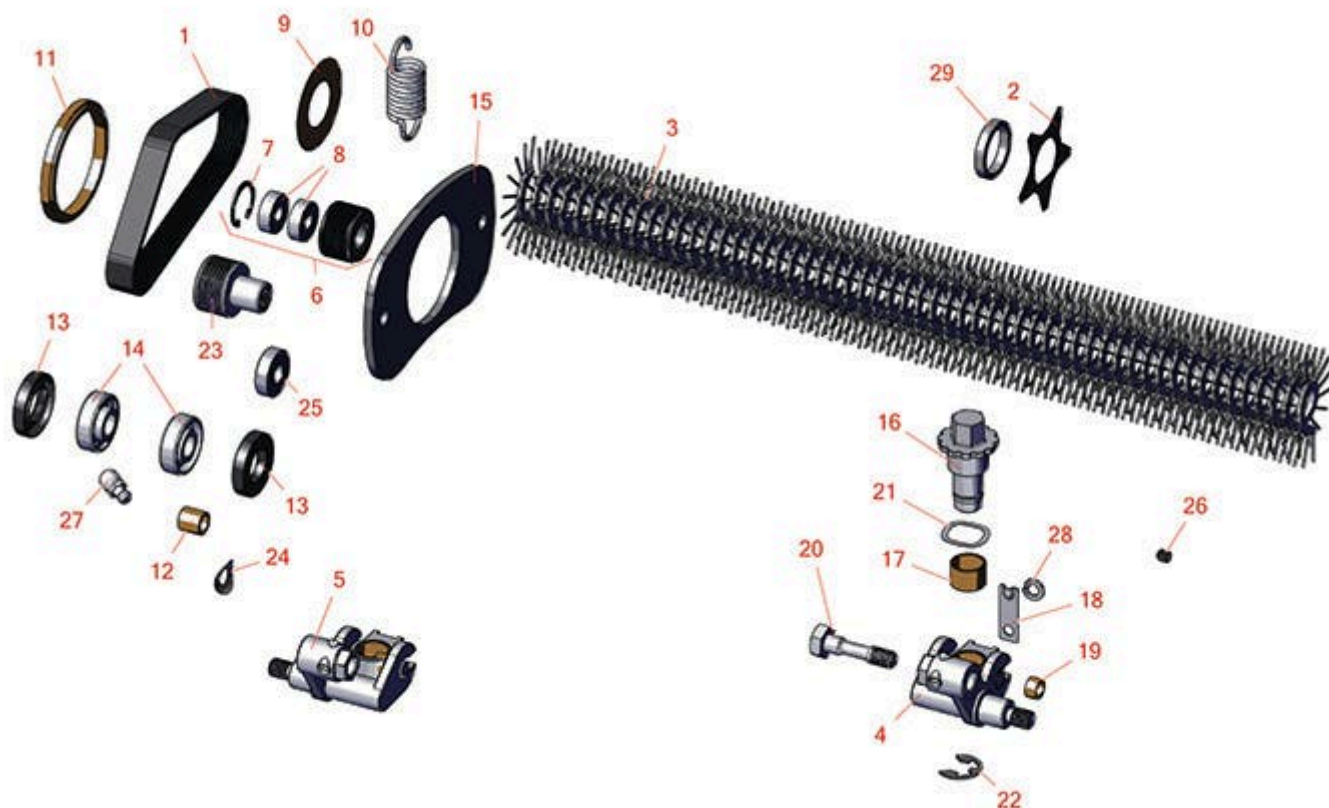




# Replaces Toro Greensmaster TriFlex 3320 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Groomer



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# Replaces Toro Greensmaster TriFlex 3320 Parts

DPA Cutting Unit - Models 04613, 04614 & 04615  
Groomer



| Item No                      | R&R Part No.     | OEM Part No.          | Description                                  | Qty Req | Order Quantity |
|------------------------------|------------------|-----------------------|----------------------------------------------|---------|----------------|
| <b>Belt</b>                  |                  |                       |                                              |         |                |
| 1                            | <b>R104-4705</b> | 104-4705,<br>120-2763 | Belt - Groomer                               | 1       |                |
| <b>Blades</b>                |                  |                       |                                              |         |                |
| 2                            | <b>R110-2333</b> | 110-2333              | Groomer Blade - Helix .028 Thick             | 42      |                |
| 2                            | <b>R110-2343</b> | 110-2343              | Groomer Blade - Carbide Tipped - Helix 1.5mm | 42      |                |
| <b>Other Parts Available</b> |                  |                       |                                              |         |                |
| 3                            | <b>R105-9635</b> | 105-9635              | Brush - Groomer                              | 1       |                |
| 4                            | <b>R106-8535</b> | 106-8535              | RH Lift Arm Assy                             | 1       |                |
| 5                            | <b>R106-8536</b> | 106-8536              | LH Lift Arm Assy                             | 1       |                |
| 6                            | <b>R106-2630</b> | 106-2630              | Idler Bearing Assy                           | 1       |                |
| 7                            | <b>R104-4727</b> | 104-4727              | Ring - Retaining                             | 1       |                |
| 8                            | <b>R251-259</b>  | 251-259,<br>251-307   | Bearing - Ball                               | 2       |                |
| 9                            | <b>R106-8521</b> | 106-8521              | Decal-Warning                                | 1       |                |
| 10                           | <b>R110-1700</b> | 110-1700,<br>66-4460  | Spring-Extension                             | 1       |                |
| 11                           | <b>R106-8527</b> | 106-8527              | Bushing                                      | 1       |                |
| 12                           | <b>R256-2</b>    | 256-2                 | Bushing - Idler Pulley                       | 2       |                |
| 13                           | <b>R106-8530</b> | 106-8530              | Seal - Oil                                   | 4       |                |
| 14                           | <b>R107-8105</b> | 106-8520,<br>107-8105 | Bearing-Ball - Extended                      | 4       |                |
| 15                           | <b>R106-8463</b> | 106-8463              | Shim-Groomer                                 | 1       |                |
| 16                           | <b>R106-8482</b> | 106-8482              | Adjuster-Groomer                             | 2       |                |

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# Replaces Toro Greensmaster TriFlex 3320 Parts

*DPA Cutting Unit - Models 04613, 04614 & 04615  
Groomer*



| Item No | R&R Part No.     | OEM Part No.            | Description                     | Qty Req | Order Quantity |
|---------|------------------|-------------------------|---------------------------------|---------|----------------|
| 17      | <b>R256-42</b>   | 256-42                  | Bushing                         | 2       |                |
| 18      | <b>R104-4754</b> | 104-4754                | Spring-Detent                   | 2       |                |
| 19      | <b>R106-8489</b> | 106-8489                | Bushing-Sleeve                  | 4       |                |
| 20      | <b>R106-8528</b> | 106-8528                | Screw - Lock                    | 2       |                |
| 21      | <b>R107-8107</b> | 106-8490,<br>107-8107   | Washer - Wave                   | 2       |                |
| 22      | <b>R32120-19</b> | 32120-19,<br>32120-81   | E-Ring                          | 2       |                |
| 23      | <b>R115-5219</b> | 115-5219                | Pulley-Driven, Splined          | 1       |                |
| 24      | <b>R121-4605</b> | 121-4605                | Washer - Spring - Curved        | 2       |                |
| 25      | <b>R106-4237</b> | 106-4237                | Bearing                         | 2       |                |
| 26      | <b>R150690</b>   | 108-0989                | Screw - Set 1/4-20 x 1/4        | 1       |                |
| 27      | <b>R302-40</b>   | 302-13,<br>302-40       | Fitting - Grease                | 2       |                |
| 28      | <b>R43-5930</b>  | 01-176-0030,<br>43-5930 | Washer - Lock M6                | 2       |                |
| 29      | <b>R70-1350</b>  | 70-1350                 | Spacer - 1/4 Fits Groomer Shaft | 82      |                |

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