



Replaces John Deere 220 E-Cut Hybrid Greens Mower Parts

Cutting Unit
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rollers

1	R500512	AMT2966, BM25317	Roller - Grooved Repairable Steel	1	
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Detail Description: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

2	RAET10111	AET10111, AMT2876	Roller - Smooth Tubular Steel	1	
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Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.:

3	RAMT1442	AMT1442, AMT2878	Roller - Smooth Solid Steel	1	
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Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

3	RBM18480	BM18480	Roller Assy - Solid 2"	1	
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4	R120255		Roller - Smooth UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

5	R120250		Roller - Grooved UHMW Polyethylene	1	
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Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

6	RBUC10786	BUC10786	Roller - Solid 2" x 22 1/2"	1	
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Overhaul Kits

20	RAET10632	AET10632	Overhaul Kit - Roller	1	
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Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:

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21	R101395		Overhaul Kit - UHMW Roller	1	
<i>Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:</i>					
Other Parts Available					
30	R150347T		Seal - Nonstick Lip	2	
31	R150334A		Washer - Thrust SAE660 Bronze	2	
32	R150333		Washer - Flat Keyed Outer SS	2	
33	R120251		Shaft - 1 SS Front Roller	1	
34	RAA35741	AA35741, AET10129, TCA22836	Bearing	2	
<i>Detail Description: 1/4" Side Hole:</i>					
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
40	R150673		Washer - 3 Repairable Roller	11	
41	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10	
42	R500511		Roller End - Threaded 3	2	
43	R500534		Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
44	R254-78	JD8188	Tapered Bearing Cone	2	
45	R254-79	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
46	RET15755	ET15755	Seal - Oil	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R237-54	U46731, U6731	O-Ring - Small	2	
48	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
49	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
50	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2	
51	RET17515	ET17515	Shaft - Roller	1	
52	R170714	E14814	Fitting - Pressure Relief	2	
53	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
54	RET11081	ET11081	Spindle - Traction Roller	1	
55	RET10285	ET10285	Seal	2	
56	R345050	AZ20217	Bearing	2	
57	R253-122	253-122	Seal	2	

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