



Lift Arms No. 6 & 7





Replaces Toro Groundsmaster 4700-D Parts

Traction Unit - Model 30868

Lift Arms No. 6 & 7



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Overhaul Kit					
1	R107-2564	107-2564	Seal Kit - Fits 107-1981 Hyd Cyl	2	
Gauges and Controls					
5	R106-9288	106-9288, R106-9288	Sensor - Proximity	1	
Other Parts Available					
10	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
11	R87-3470	87-3470	Bumper - Rubber	2	
12	R115-3453	104-5656, 115-3453	Carrier Frame Assy	2	
13	R32121-110	32121-110	Roll Pin - Slotted	2	
14	R95-7158	95-7158	Pin - Pivot	2	
15	R115-1794	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	2	
16	R56-7973	56-7973	Clamp - Tube	4	
17	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	2	
18	R458039	32151-36	Ring - Retaining	8	
19	R92-7548	92-7548	Pin - Cylinder	2	
20	R340-77	340-100, 340-77, 95-7889	Hydraulic Fitting	4	
21	R237-22	107-8844, 237-22, 237-78	O-Ring	4	

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22	R237-42	237-42, 31-4160	O-Ring	4	
23	R3296-49	3296-49	Locknut - 1 in 14	2	
24	R100-4872	100-4872, 104-7702	Plate-Switch - Neutral	2	
25	R3-6781	3-6781	Washer - Thrust - Castor Wheel	4	
26	R108-4000	108-4000	Bushing	8	
27	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
28	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
29	R108-4022	108-4022	Pivot Shaft - Carrier	2	
30	R3296-50	32153-10, 3296-46, 3296-50	Locknut - 3/4-16 Full Hgt	2	

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31	R453022	01-166-0480, 01-166-1220, 21-3880, 217-21, 30-8550, 30-9110, 3256-28, 3256-44, 46-9030, Mar-71	Washer - 3/4 SAE	2	
32	R105-9822	105-9822	Spacer	4	
33	R105-9823	105-9823	Bushing-Carrier	4	
34	R93-8806	93-8806	Washer-Hardened	4	
35	R323-52	323-52	Bolt - 3/8-16 x 1 3/4 Hx HD GR8	4	
36	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	8	
37	R67-1750	67-1750	Bushing - 1 Long	4	
38	R104-0015	104-0015, 104-8339	Bushing - Flanged	4	

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