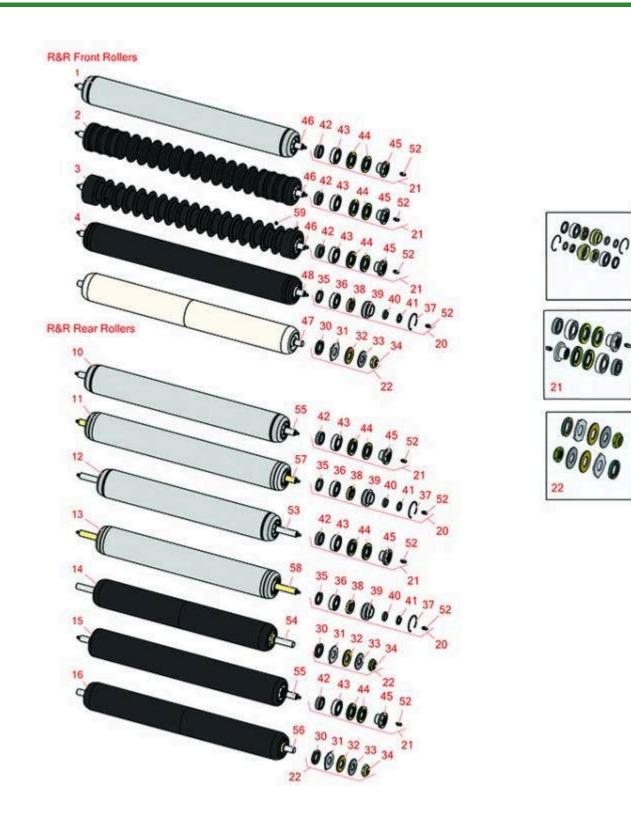


DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Front Rollers





DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Front Rollers



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Front Rollers				
1	R114-5412	114-5412	Roller - Smooth Tubular Steel	1	
	Tech Note: Construc bearings. (2008 & U	ss ball			
2	R1503915	110-9608, 114-5421	Roller - Fusion Grooved UHMW Polyethylene Shoulder	1	
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design in t <click for="" more="" part#="">:</click>				
3	R1503911	110-4050, 114-5400, 114-5421	Roller - Fusion Grooved UHMW Polyethylene	1	
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy- duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and <click for="" more="" part#="">:</click>				
4	R110-9605	110-9605	Roller - Smooth Tubular Steel	1	
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearings. (2006 - 2007):				
&R F	Rear Rollers				
10	R114-5415	114-5415	Roller - Smooth Tubular Steel	1	
	Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable stainless bo bearings. (2008 & Up):				
11	R107-4024	107-4024	Smooth Tubular Steel Roller - Long	1	
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable ball bear (2006 - 2007):				
12	R114-5417	114-5417	Roller - Smooth Solid Steel	1	
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable stainless ball bearings. (2008 & Up):				

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No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
13	R110-4065	110-4065	Roller - Smooth Tubular Steel	1	
	Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable ball bearin (2006 - 2007):				
14	R1503940	1503940	Roller - Smooth UHMW Polyethylene	1	
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. (2006 & Up):				
15	R1503916		Roller - Fusion Smooth UHMW Polyethylene	1	
	Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has stainless precision ball bearings <click for="" more="" part#="">:</click>				
16	R1503946		Roller - Smooth UHMW Polyethylene	1	
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris. (2006 & Up):				
		iires no grease. UHMW ma	aterial prevents build-up of debris. (2006 & Up)):	
)ver	haul Kits	iires no grease. UHMW ma	aterial prevents build-up of debris. (2006 & Up)):	
)ver 20		106-9606	Overhaul Kit - Roller	0	
	haul Kits R106-9606 Tech Note: Include .	106-9606	Overhaul Kit - Roller 253-70 Seals, R32120-62 Retaining Rings, R93	0	
	haul Kits R106-9606 Tech Note: Include .	106-9606 2 ea: R343667 Bearings, R2	Overhaul Kit - Roller 253-70 Seals, R32120-62 Retaining Rings, R93	0	
20	haul Kits R106-9606 Tech Note: Include A Seals, R93-1252 Sec R114-5430 Tech Note: Includes	106-9606 2 ea: R343667 Bearings, R2 als, R93-2931 Washers, R9 114-5430	Overhaul Kit - Roller 253-70 Seals, R32120-62 Retaining Rings, R93 3-3007 Seals:	0 -1251	
20 21	haul Kits R106-9606 Tech Note: Include A Seals, R93-1252 Sec R114-5430 Tech Note: Includes	106-9606 2 ea: R343667 Bearings, R als, R93-2931 Washers, R9 114-5430 4 ea.: R112-7494 Seals; 2	Overhaul Kit - Roller 253-70 Seals, R32120-62 Retaining Rings, R93 3-3007 Seals: Overhaul Kit - Roller	0 -1251	
20 21	haul Kits R106-9606 Tech Note: Include A Seals, R93-1252 Sec R114-5430 Tech Note: Includes R101399 Tech Note: Fits all R bearings Includes	106-9606 2 ea: R343667 Bearings, R als, R93-2931 Washers, R9 114-5430 4 ea.: R112-7494 Seals; 2 s & R114-3745 Locknuts: &R 2-1/2" - 3-1/2" Dia. Bla	Overhaul Kit - Roller 253-70 Seals, R32120-62 Retaining Rings, R93 3-3007 Seals: Overhaul Kit - Roller ea.: R302-5 Grease Zerks, R114-3717 Seals, Overhaul Kit - UHMW 2 Pc Roller overhaul Kit - UHMW 2 Pc Roller	0 - <i>1251</i> 0	



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R1503470		Seal - Inner Wiper	2	
31	R1503230		Washer - Thrust Outer Keyed	2	
32	R1503471		Washer - Thrust SAE660 Bronze	2	
33	R150333		Washer - Flat Keyed Outer SS	2	
34	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
35	R93-3007	93-3007	Seal	4	
36	R343667	109966, 251-6, 38-7820	Bearing - Ball	4	
37	R32120-62	32120-62	Ring - Retaining	2	
38	R93-1251	93-1251	Seal	2	
39	R93-1252	93-1252	Seal - Outer	2	
40	R253-70	253-70	Seal	2	
41	R93-2931	93-2931	Washer - Roller Seal	2	
42	R114-3717	114-3717	Seal	2	
43	R112-5290	112-5290, 251346, 251-346, 72-5430	Bearing - Stainless	2	
44	R112-7494	112-7494	Seal	4	
45	R114-3745	114-3745, 114-5411	Locknut - Bearing - Stainless	2	
46	R114-5403	114-5403	Shaft - Front Roller	1	



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R1503923		Shaft - Front Rollers	1	
48	R110-4053	110-4053	Shaft - Front Roller	1	
52	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
53	R114-5410	114-5410	Shaft - Short - Rear Roller	1	
54	R1503938		Shaft - Short Rear Rollers	1	
55	R114-5407	114-5407	Shaft - Long Rear Roller	1	
56	R1503949		Shaft - Long Rear Rollers	1	
57	R107-3296	107-3296, 99-5717	Shaft - Rear Long Roller	1	
58	R110-4060	110-4060	Shaft	1	
59	R300106	300106	Screw - Set 5/16-18 x 1/4	4	