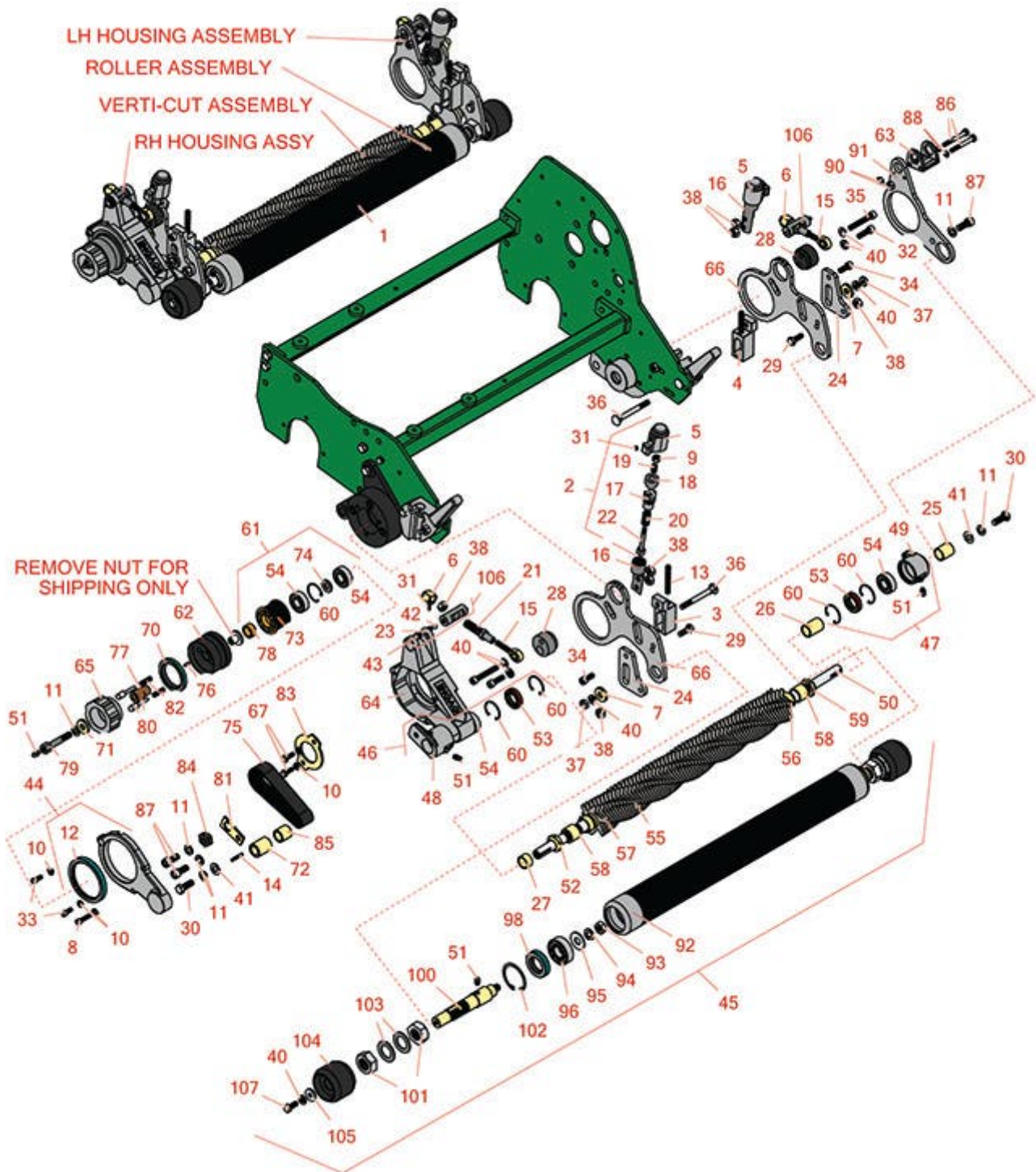




# Replaces R&R Products Greens Max

## 4018 Parts

Cutting Unit  
Groomer



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Cutting Unit  
Groomer



| Item No                      | R&R Part No.    | OEM Part No.                                                                                            | Description                     | Qty Req | Order Quantity |
|------------------------------|-----------------|---------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| <b>Groomer Kits</b>          |                 |                                                                                                         |                                 |         |                |
| 1                            | <b>R101110</b>  | 68624                                                                                                   | Groomer Assy - Fits 18 in Units | 0       |                |
| 1                            | <b>R101111</b>  | 68624                                                                                                   | Groomer Assy - Fits 22 in Units | 0       |                |
| 1                            | <b>R101112</b>  | 68624                                                                                                   | Groomer Assy - Fits 26 in Units | 0       |                |
| <b>Other Parts Available</b> |                 |                                                                                                         |                                 |         |                |
| 2                            | <b>R163761</b>  | 163761                                                                                                  | Knob - Quick Hgt Adj            | 2       |                |
| 3                            | <b>R164050</b>  | 164050                                                                                                  | Adjusting Block Assy - R.H.     | 1       |                |
| 4                            | <b>R164051</b>  | 164051                                                                                                  | Adjusting Block Assy - L.H.     | 1       |                |
| 5                            | <b>R271919</b>  | 271919                                                                                                  | Knob - Fits Groomer             | 2       |                |
| 6                            | <b>R3005108</b> | 3005108                                                                                                 | Knob - Roller Adjusting         | 2       |                |
| 7                            | <b>R310103</b>  | 310103                                                                                                  | Spacer                          | 2       |                |
| 8                            | <b>R316796</b>  | 434029,<br>R434029,<br>RB147                                                                            | Bolt - Allen HD 1/4-20 x 1      | 2       |                |
| 9                            | <b>R32152-4</b> | 444708,<br>R444708                                                                                      | Locknut - 1/4-20 All Metal      | 2       |                |
| 10                           | <b>R3253-3</b>  | 446130,<br>R01-166-0070,<br>R01-166-0410,<br>R23-9-GD,<br>R24-7150,<br>R352-167,<br>R446128,<br>R446130 | Washer - Lock 1/4               | 3       |                |

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Groomer



| Item No | R&R Part No. | OEM Part No.                                                                                                                                      | Description                       | Qty Req | Order Quantity |
|---------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|---------|----------------|
| 11      | R3254-6      | 446142,<br>R01-166-0010,<br>R01-166-0280,<br>R01-166-0610,<br>R12H304,<br>R3253-5,<br>R3254-18,<br>R3290-223,<br>R446140,<br>R446142,<br>R48-9370 | Washer - Lock 3/8                 | 2       |                |
| 12      | R338752      | 338752                                                                                                                                            | Seal                              | 1       |                |
| 13      | R343616      | 343616                                                                                                                                            | Stud                              | 2       |                |
| 14      | R345556      | 345556                                                                                                                                            | Key - Sq 1/8 x 1                  | 1       |                |
| 15      | R365247      | 365247                                                                                                                                            | Rod End                           | 2       |                |
| 16      | R365265      | 365265                                                                                                                                            | Adj. Link - Fits Groomer          | 2       |                |
| 17      | R365266      | 365266                                                                                                                                            | Bolt - Groomer Adjusting          | 2       |                |
| 18      | R365267      | 365267                                                                                                                                            | Plunger - Fits Groomer            | 2       |                |
| 19      | R365268      | 365268                                                                                                                                            | Spring - Stainless - Knob Assy    | 2       |                |
| 20      | R365269      | 365269                                                                                                                                            | Spring - Stainless - Knob Assy    | 2       |                |
| 21      | R365270      | 365270                                                                                                                                            | Bolt - Groomer Adjusting          | 2       |                |
| 22      | R365271      | 365271                                                                                                                                            | Bolt                              | 2       |                |
| 23      | R365291      | 365291                                                                                                                                            | Spring - Fits Groomer Pin Assy    | 2       |                |
| 24      | R366658      | 366658                                                                                                                                            | Link - Roller Adjusting           | 2       |                |
| 25      | R366660      | 366660                                                                                                                                            | Spacer - .875 x .630 x 1          | 1       |                |
| 26      | R366661      | 366661                                                                                                                                            | Spacer - .875 x .630 x 1.25       | 2       |                |
| 27      | R367165      | 367165                                                                                                                                            | Spacer - .875 OD x .630 ID x .532 | 1       |                |

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## 4018 Parts

*Cutting Unit  
Groomer*



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                   | Description                     | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 28      | R367166      | 367166                                                                                                                                                         | Cam - Fits Groomer Adj Assy     | 2       |                |
| 29      | R400186      | 400186                                                                                                                                                         | Bolt - Hex HD 5/16-18 x 7/8     | 2       |                |
| 30      | R400298      | 400298                                                                                                                                                         | Bolt - Hex HD 3/8-24 x 1        | 2       |                |
| 31      | R422502      | 422502                                                                                                                                                         | Set Screw - 1/4-20 x 1/4 Nyloc  | 4       |                |
| 32      | R434004      | 434004,<br>R434003                                                                                                                                             | Screw - Soc HD 5/16-18 x 1      | 2       |                |
| 33      | R434011      | 434011                                                                                                                                                         | Bolt - Soc HD Cap 1/4-20 x 5/8  | 1       |                |
| 34      | R434024      | 434024,<br>R3274-12                                                                                                                                            | Bolt - Soc HD Cap 5/16-18 x 3/4 | 2       |                |
| 35      | R434049      | 434049                                                                                                                                                         | Bolt - Soc HD Cap 5/16-18 x 2   | 2       |                |
| 36      | R441687      | 441687                                                                                                                                                         | Bolt - Carriage 5/16-18 x 3     | 1       |                |
| 36      | R441688      | 441688                                                                                                                                                         | Bolt - Carriage 5/16-18 x 3-1/2 | 1       |                |
| 37      | R443106      | 3218-2,<br>443106,<br>R01-188-0518,<br>R09003,<br>R22-12-AJD,<br>R32111-4,<br>R3217-4,<br>R3217-6,<br>R513295,<br>R513412,<br>R915112P,<br>R915978,<br>R915979 | Nut - 5/16-18 Y/Zinc Plated     | 2       |                |
| 38      | R444718      | 444718                                                                                                                                                         | Nut - 5/16-18 Center Lock YZ    | 6       |                |

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Cutting Unit  
Groomer



| Item No                                                      | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                      | Description                  | Qty Req | Order Quantity |
|--------------------------------------------------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 41                                                           | R453011      | 3256-24,<br>453011,<br>R01-166-0100,<br>R01-166-0120,<br>R01-166-0270,<br>R01-166-0500,<br>R01-166-0600,<br>R01-166-0620,<br>R132-4593,<br>R237-12,<br>R24-10-AD,<br>R24-11-AD,<br>R24-11-BD,<br>R24-12-AD,<br>R24-12-BD,<br>R30-9310,<br>R32-8190,<br>R3256-24,<br>R3256-3,<br>R3256-36,<br>R3256-4,<br>R47-9950 | Washer - Flat 3/8 SAE Y/Zinc | 2       |                |
| 42                                                           | R465006      | 465006                                                                                                                                                                                                                                                                                                            | Steel Ball - 5/16            | 2       |                |
| 43                                                           | R471219      | 471219,<br>R30-8360,<br>R302-2,<br>R302-24,<br>R302-31,<br>R471231,<br>RJD7759,<br>RJD7798                                                                                                                                                                                                                        | Zerk - Grease                | 2       |                |
| 44                                                           | R132214      | 132214                                                                                                                                                                                                                                                                                                            | Cover and Seal Assy          | 1       |                |
| 45                                                           | R100117      |                                                                                                                                                                                                                                                                                                                   | Groomer Roller - 26 in       | 1       |                |
| <i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i> |              |                                                                                                                                                                                                                                                                                                                   |                              |         |                |
| 46                                                           | R132210      | 132210                                                                                                                                                                                                                                                                                                            | Bearing Housing Assy         | 1       |                |
| 47                                                           | R132211      | 132211                                                                                                                                                                                                                                                                                                            | Bearing Housing Assy         | 1       |                |
| 48                                                           | R241807      | 241807                                                                                                                                                                                                                                                                                                            | Bearing Housing              | 1       |                |

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Cutting Unit  
Groomer



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 49      | R241808      | 241808                                                                                                                                                                                                                                                         | Bearing Housing              | 1       |                |
| 50      | R3000782     | 3000782                                                                                                                                                                                                                                                        | Shaft - Fits 18 Groomer      | 1       |                |
| 50      | R390857      | 390857                                                                                                                                                                                                                                                         | Shaft - Fits 22 Groomer      | 1       |                |
| 50      | R3000781     | 3000781                                                                                                                                                                                                                                                        | Shaft - Fits 26 in Groomer   | 1       |                |
| 51      | R302-5       | R173-0,<br>R21-6010,<br>R255825,<br>R302-37,<br>R302-47,<br>R302-57,<br>R302-58,<br>R302-6,<br>R31-0300,<br>R32-9660,<br>R471214,<br>R471223,<br>R471226,<br>R60-0800,<br>R62-3880,<br>R92-4181,<br>RJD7797,<br>RJD7842,<br>RJD7844,<br>RM0004,<br>RZS48114-04 | Fitting - Grease             | 3       |                |
| 52      | R3296-15     | 367029,<br>R1503473,<br>R32118-5,<br>R32127-23,<br>R32127-47,<br>R367029,<br>R445748,<br>RG-371,<br>RN101345                                                                                                                                                   | Locknut - 3/4-16 Nylon Jam   | 1       |                |
| 53      | R336962      | 336962                                                                                                                                                                                                                                                         | Seal                         | 2       |                |
| 54      | R365229      | 365229,<br>R325229                                                                                                                                                                                                                                             | Bearing                      | 2       |                |
| 55      | R365230      | 365230                                                                                                                                                                                                                                                         | Verti-Cut Blade - 2-1/2 Dia. | 0       |                |

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Cutting Unit  
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| Item No                                                                                                                      | R&R Part No.    | OEM Part No.                                                                   | Description                | Qty Req | Order Quantity |
|------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------------------------------------------------------------------------|----------------------------|---------|----------------|
| <i>Tech Note: Blade Requirements: 71 blades for 22" groomers, 58 Blades for 18" groomers and 49 blades for 26" groomers:</i> |                 |                                                                                |                            |         |                |
| 56                                                                                                                           | <b>R365234</b>  | 365234                                                                         | Spacer - 1 1/16 x .467     | 2       |                |
| 57                                                                                                                           | <b>R365236</b>  | 365236                                                                         | Spacer - 1 1/16 x .247     | 70      |                |
| <i>Tech Note: Fits 22":</i>                                                                                                  |                 |                                                                                |                            |         |                |
| 58                                                                                                                           | <b>R367161</b>  | 367161                                                                         | Spacer - 1 OD x .75        | 2       |                |
| 59                                                                                                                           | <b>R3220-7</b>  | 443832,<br>R01-191-1216,<br>R3-5103,<br>R443832,<br>RF7005                     | Nut - 3/4-16 Jam Zinc      | 1       |                |
| 60                                                                                                                           | <b>R458461</b>  | 458461,<br>R32151-34,<br>R453461                                               | Snap Ring                  | 4       |                |
| 61                                                                                                                           | <b>R132212</b>  | 132212                                                                         | Pulley Assy - Incl Bearing | 1       |                |
| 62                                                                                                                           | <b>R163776</b>  | 163776                                                                         | Pulley Assy - Incl Seal    | 1       |                |
| 63                                                                                                                           | <b>R2000088</b> | 2000088                                                                        | Pivot Block - Fits Groomer | 1       |                |
| 64                                                                                                                           | <b>R220316</b>  | 220316                                                                         | Belt Housing - Groomer     | 1       |                |
| 65                                                                                                                           | <b>R241817</b>  | 241817                                                                         | Knob - Clutch              | 1       |                |
| 66                                                                                                                           | <b>R3002692</b> | 3002692                                                                        | Bracket - Roller Mounting  | 2       |                |
| 67                                                                                                                           | <b>R321-4</b>   | 400108,<br>R01-150-1030,<br>R01-178-0406,<br>R20-3-AGD,<br>R3222-1,<br>R400108 | Bolt - Hex HD 1/4-20 x 3/4 | 2       |                |
| 70                                                                                                                           | <b>R338768</b>  | 338768                                                                         | Seal - Oil                 | 1       |                |
| 71                                                                                                                           | <b>R363841</b>  | 363841                                                                         | Washer - Groomer Clutch    | 1       |                |

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|---------|--------------|-----------------------------------------------------------------------------------------------------------|------------------------------------|---------|----------------|
| 72      | R365227      | 365227                                                                                                    | Pulley - 16 Grooved                | 1       |                |
| 73      | R365228      | 365228                                                                                                    | Drive Pulley                       | 1       |                |
| 74      | R365232      | 365232                                                                                                    | Spacer - Drive Pulley              | 1       |                |
| 75      | R365235      | 365235                                                                                                    | Belt - Timing Fits 2-1/2 Groomers  | 1       |                |
| 76      | R365239      | 365239                                                                                                    | Key - 1/8 x 1/8 x 7/16             | 1       |                |
| 77      | R365254      | 365254                                                                                                    | Shaft - Stub - Clutch              | 1       |                |
| 78      | R365256      | 365256                                                                                                    | Spacer - Pulley .875 x .630 x .406 | 1       |                |
| 79      | R365257      | 365257                                                                                                    | Bolt - Special Groomer Clutch      | 1       |                |
| 80      | R365258      | 365258                                                                                                    | Pin - Clutch                       | 2       |                |
| 81      | R365260      | 365260                                                                                                    | Link - Belt Adjusting              | 1       |                |
| 82      | R365272      | 365272                                                                                                    | Spring - Clutch                    | 2       |                |
| 83      | R366659      | 366659                                                                                                    | Clamp - Groomer                    | 1       |                |
| 84      | R367162      | 367162                                                                                                    | Belt Tensioner - Eccentric         | 1       |                |
| 85      | R367163      | 367163                                                                                                    | Spacer - .875 x .630 x .880        | 1       |                |
| 86      | R400120      | 400120,<br>R01-150-0990,<br>R01-178-0416,<br>R02-150-0990,<br>R321-11,<br>R3222-4,<br>R513327,<br>R908470 | Bolt - Hex HD 1/4-20 x 2           | 2       |                |
| 87      | R434030      | 434030                                                                                                    | Bolt - Soc HD Cap 3/8-16 x 7/8     | 3       |                |
| 88      | R447212      | 447212                                                                                                    | Lockwasher - 1/4 Internal Tooth    | 2       |                |
| 90      | RP570-3      | 443802,<br>R443802                                                                                        | Nut - 1/4-20 Hex Jam Zinc          | 2       |                |

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| Item No                                          | R&R Part No.    | OEM Part No.                                                                  | Description                                     | Qty Req | Order Quantity |
|--------------------------------------------------|-----------------|-------------------------------------------------------------------------------|-------------------------------------------------|---------|----------------|
| 91                                               | <b>R340464</b>  | 340464                                                                        | Bracket - Fits Groomer Mounting                 | 1       |                |
| 92                                               | <b>R390899</b>  | 390899                                                                        | Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing | 1       |                |
| <i>Detail Description: Note: W/ 1/4 Spacing:</i> |                 |                                                                               |                                                 |         |                |
| 92                                               | <b>R3000784</b> | 3000784                                                                       | Roller Tube - Grooved 2.5 x 18                  | 1       |                |
| <i>Detail Description: Note: W/ 1/4 Spacing:</i> |                 |                                                                               |                                                 |         |                |
| 92                                               | <b>R3000783</b> | 3000783                                                                       | Roller Tube - Grooved 2.5 x 26                  | 1       |                |
| <i>Detail Description: Note: W/ 1/4 Spacing:</i> |                 |                                                                               |                                                 |         |                |
| 93                                               | <b>R443816</b>  | 443816                                                                        | Nut - 7/16-20 Hex Jam                           | 2       |                |
| 94                                               | <b>R446146</b>  | 446148,<br>R446148                                                            | Lock Washer - 7/16                              | 2       |                |
| 95                                               | <b>R453013</b>  | 452008,<br>R01-166-0140,<br>R01-166-0700,<br>R3256-5,<br>R452008,<br>R80-4850 | Washer - Flat 7/16                              | 2       |                |
| 96                                               | <b>R365330</b>  | 365330                                                                        | Bearing                                         | 2       |                |
| 98                                               | <b>R338773</b>  | 338773                                                                        | Seal                                            | 2       |                |
| 100                                              | <b>R338772</b>  | 338772                                                                        | Shaft - Roller - RH                             | 1       |                |
| 100                                              | <b>R340465</b>  | 340465                                                                        | Shaft - Roller - LH                             | 1       |                |
| 101                                              | <b>R264</b>     | 443836,<br>R443836                                                            | Nut - Jam Hardened 7/8-14                       | 4       |                |
| 102                                              | <b>R458113</b>  | 458113                                                                        | Ring - Snap Fits Groomer                        | 2       |                |
| 103                                              | <b>R365409</b>  | 365409                                                                        | Spacer - Wheel                                  | 4       |                |
| 104                                              | <b>R365343</b>  | 365343                                                                        | Wheel - Anti Scalp                              | 2       |                |

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|---------|--------------|--------------------------------|---------------------------|---------|----------------|
| 105     | R364441      | 364441,<br>R303873,<br>R366641 | Washer - Flat 5/16x7/8    | 2       |                |
| 106     | R446136      | 446136,<br>R446134             | Washer - Lock 5/16 Zinc   | 2       |                |
| 107     | R400184      | 400184                         | Screw - 5/16-18 x 3/4 Hex | 2       |                |
| 108     | R3003401     | 3003401,<br>R3003969           | Pin - Fits Groomer        | 2       |                |

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