



Rotary Cutting Unit Rotary Cutting Unit







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rollers						
1	RTCA16183	TCA16183	Roller - Rear - Solid - HD Steel	5			
2	RTCA26180	TCA19028, TCA26180	Roller Assy	5			
Over	haul Kits						
10	RAET10632	AET10632	Overhaul Kit - Roller	5			
	Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:						
11	R500578		Overhaul Kit - Roller	5			
Othe	r Parts Available						
20	RTCU20818	TCU20818	Shaft - Roller	10			
21	RET15756	ET15756, MT1739, MT739	Seal	20			
22	R254-79	JD8226	Cup - Bearing	20			
	Detail Description: Use	R254-79M installation ma	ndrel to properly install race.:				
23	R254-78	JD8188	Tapered Bearing Cone	20			
24	R237-54	U46731, U6731	O-Ring - Small	20			
25	RET15755	ET15755	Seal - Oil	40			
26	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	20			
27	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	20			

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28 R471219 471219, 471231, 107759, 107759, 107759, 107759 Zerk - Grease 20 29 RTCU25955 TCU25955 Roller - Front Gauge 10 30 RUC15039 TCU25645 Lock 5 31 RTCA26181 TCA19375, TCA26181 Spacer - Axle 5 32 RTCU38614 TCU38614 Roller - Front Gauge 10 33 R40M1863 Ring - Snap 10 34 RH142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade		R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30 RUC15039 TCU25645 Lock 5 31 RTCA26181 TCA19375, TCA26181 Spacer - Axle 5 32 RTCU38614 TCU38614 Roller - Front Gauge 10 33 R40M1863 40M1863 Ring - Snap 10 34 RH142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy	28	R471219	471231, JD7759,			
31 RTCA26181 TCA19375, TCA26181 Spacer - Axle 5 32 RTCU38614 TCU38614 Roller - Front Gauge 10 33 R40M1863 40M1863 Ring - Snap 10 34 RH142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	29	RTCU25955	TCU25955	Roller - Front Gauge	10	
31 RTCA26181 Spacer - Axie 5 32 RTCU38614 TCU38614 Roller - Front Gauge 10 33 R40M1863 40M1863 Ring - Snap 10 34 RH142234 H142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 TCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 TCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	30	RUC15039	TCU25645	Lock	5	
33 R40M1863 Ring - Snap 10 34 RH142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	31	RTCA26181		Spacer - Axle	5	
34 RH142234 H142234 O - Ring 5 35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	32	RTCU38614	TCU38614	Roller - Front Gauge	10	
35 R32120-2 M42702 Ring - Retaining 5 36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	33	R40M1863	40M1863	Ring - Snap	10	
36 RTCU27862 TCU27862 Nut - Spindle 5 37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 TCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	34	RH142234	H142234	O - Ring	5	
37 RTCU32975 Seal 5 38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	35	R32120-2	M42702	Ring - Retaining	5	
38 RJD8194 JD8194 Tapered Bearing Cone 10 39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 TCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	36	RTCU27862	TCU27862	Nut - Spindle	5	
39 RJD8230 JD8230 Tapered Bearing Cup 10 40 RTCU32974 TCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	37	RTCU32975	TCU32975	Seal	5	
40 RTCU32974 Seal 5 41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	38	RJD8194	JD8194	Tapered Bearing Cone	10	
41 RUC32489 TCU32112 Housing - Spindle 0 42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	39	RJD8230	JD8230	Tapered Bearing Cup	10	
42 R170714 E14814 Fitting - Pressure Relief 5 43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	40	RTCU32974	TCU32974	Seal	5	
43 RTCU39253 TCU32113, TCU39253 Spindle - Blade 5 44 RAUC20746 AUC19580, TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	41	RUC32489	TCU32112	Housing - Spindle	0	
44 RAUC20746 AUC19580, TCA25685 Spindle - Blade 5 45 RM147138 M147138 Washer - Belville 5	42	R170714	E14814	Fitting - Pressure Relief	5	
44 RAUC20746 TCA25685 Spindle Assy 5 45 RM147138 M147138 Washer - Belville 5	43	RTCU39253		Spindle - Blade	5	
	44	RAUC20746		Spindle Assy	5	
46 RTCU27937 TCU27937 Washer - Anti Friction 5	45	RM147138	M147138	Washer - Belville	5	
	46	RTCU27937	TCU27937	Washer - Anti Friction	5	

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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	RTCU32114	TCU32114	Spacer - Spindle	5	
49	RUC10061	UC10061	Disk Spring	10	
50	RUC10057	SU303558, UC10057	Thrust Washer - Hardened	5	
51	RTCU28104	TCU28104	Bolt - Blade 10.9 Hardness	5	
52	RTCU27014	TCU27014	Bushing	20	