



Medium Cutting Unit
Reel & Bedknife



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Replaces John Deere 3215 Reel Mower Parts

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	RAET11237	AET11237, AMT2883	Reel - 7 Blade Heavy Duty - External Spline	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	RAET10826	AET10826, AET11347	Reel - 9 Blade - External Spline	1	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R101274	AMT2885, AMT538	Reel - 11 Blade - External Spline	1	
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Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

R&R Bedknives, Lifetime Guaranteed

2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17532	ET11066, ET17532	Bedknife - Fairway .189 Min	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	RET17534	ET17534	Bedknife - 22in Tournament-.098 Min HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R130116	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	R130130		Bedknife - Razor Tool Steel - 22 High Cut	1	
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Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	RTC32581	TCU32581	Bedknife - Razor Tool Steel - 1/4 in HOC - Extended	1	
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Overhaul Kits & Service Tools

3	R100172		Overhaul Kit - Cutting Unit	1	
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Detail Description: Includes 2 ea.: RET14566 Seals, R254-78 Bearings & R254-79 Bearing Cups:

4	R101278T		Bedknife Screw Driver Tool	1	
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available

10	R170714	E14814	Fitting - Pressure Relief	2	
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11	RET14592	ET14592	Spring - Reel Bearing	1	
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12	R471219	471219, 471231, JD7759, JD7798	Zerk - Grease	2	
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13	RAMT2495	AMT2495, AMT554	Shield - Grass	1	
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14	RET16704	ET16704	Retainer	1	
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15	RMT6338	MT6338	Bolt - Shoulder	2	
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16	RET16572	ET16572	Nut - Hex	2	
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17	RMT6517	MT6517	Label - Warning	2	
18	RMT1520	MT1520	Label	1	
19	RMT2624	MT2624	Knife - Greens Conditioner	38	
20	RET14917	ET14917	Spacer	1	
21	RET16026	ET16026	Bearing	4	
22	RN198341	N198341	Nut - Nyloc 7/8-14	1	
23	R254-79	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
24	R254-78	JD8188	Tapered Bearing Cone	2	
25	RET14566	ET14566	Seal - Reel	2	
26	R101278	21M7194	Screw - Bedknife	13	
27	R500534		Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
28	RAET11038	AET11038, AET11039, AT11038	Coupler - V-Cut 8 Tooth	1	

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