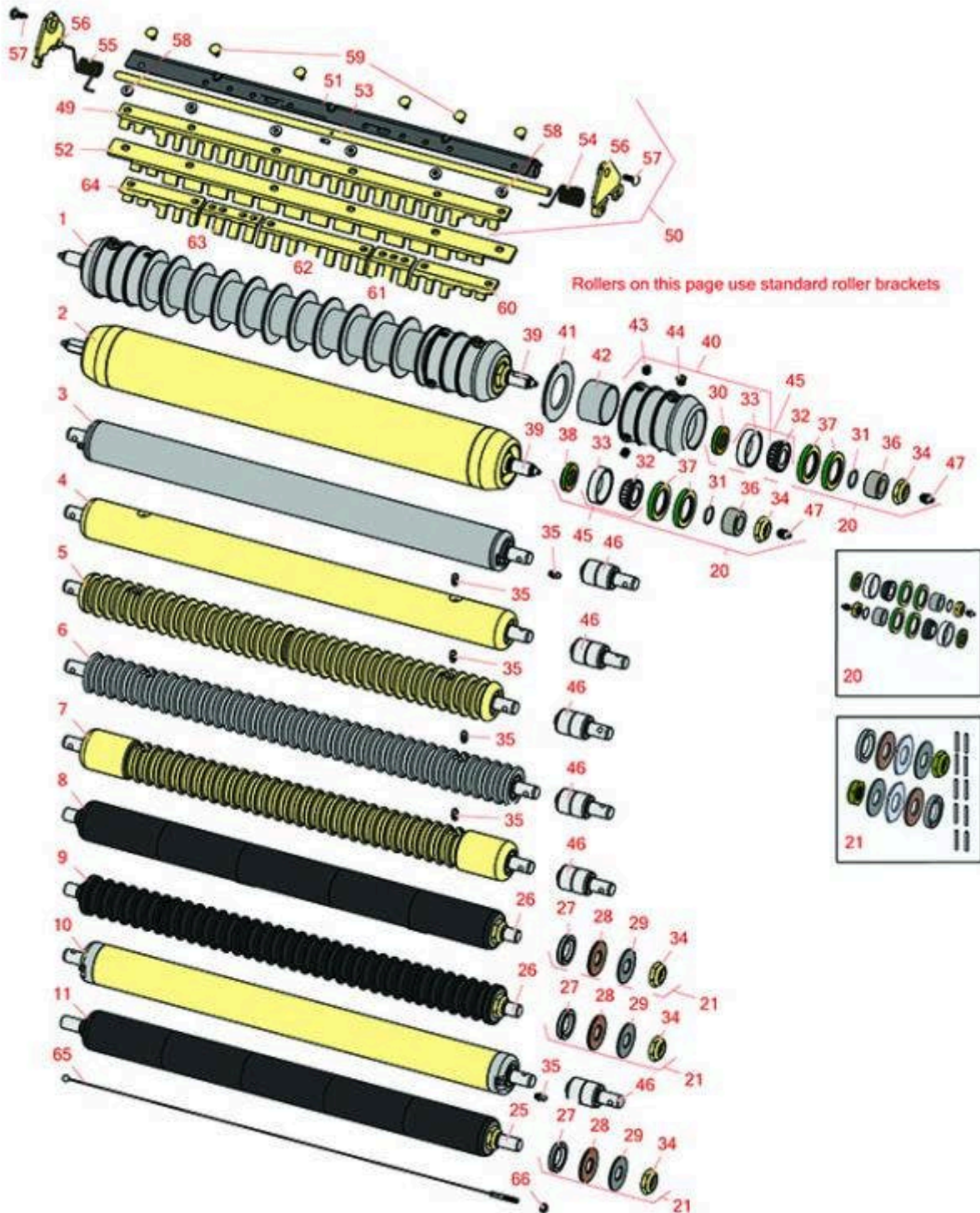




# Replaces John Deere 2500B Riding Greens Mower Parts

Cutting Unit - Serial up to 030000  
Rollers



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Cutting Unit - Serial up to 030000  
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	<b>R500512</b>	AMT2966, BM25317	Roller - Grooved Repairable Steel	1	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
2	<b>RAET11263</b>	AET11263, AMT2967	Roller - Smooth Tubular Steel	1	
<i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>					
3	<b>RAET10111</b>	AET10111, AMT2876	Roller - Smooth Tubular Steel	1	
<i>Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:</i>					
4	<b>RAMT1442</b>	AMT1442, AMT2878	Roller - Smooth Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
5	<b>RAET10954</b>	AET10954, AMT2875, AMT2879	Roller - Grooved Machined Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
6	<b>RAMT1061</b>	AET10557, AMT1061, AMT2877	Roller - Grooved Machined Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
7	<b>RAMT1443</b>	AMT1443, AMT2879	Roller - Grooved Machined Solid Steel	1	
<i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:</i>					

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Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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8	<b>R120255</b>		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					

9	<b>R120250</b>		Roller - Grooved UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i>					

## R&R Rear Rollers

10	<b>RAMT1060</b>	AMT1060	Roller - Smooth Tubular Steel	1	
<i>Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:</i>					

11	<b>R120260</b>		Roller - Smooth UHMW Polyethylene	1	
<i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>					

## Overhaul Kit

20	<b>RAET10632</b>	AET10632	Overhaul Kit - Roller	1	
<i>Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:</i>					

21	<b>R101395</b>		Overhaul Kit - UHMW Roller	1	
<i>Tech Note: Fits all R&amp;R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, &amp; R150334A Bronze Thrust Washers:</i>					

## Other Parts Available

25	<b>R120261</b>		Shaft - 1 SS Rear Roller	1	
26	<b>R120251</b>		Shaft - 1 SS Front Roller	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
27	R150347T		Seal - Nonstick Lip	2	
28	R150334A		Washer - Thrust SAE660 Bronze	2	
29	R150333		Washer - Flat Keyed Outer SS	2	
30	R253-122	253-122	Seal	2	
31	R237-54	U46731, U6731	O-Ring - Small	2	
32	R254-78	JD8188	Tapered Bearing Cone	2	
33	R254-79	JD8226	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
34	R3296-15	N101345	Locknut - 3/4-16 Nylon Jam	2	
35	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
36	RET15726	ET15726, RET15726	Sleeve - Wear Hardened	2	
37	RET15755	ET15755	Seal - Oil	4	
38	RET15756	ET15756, MT1739, MT739	Seal	2	
39	RET17515	ET17515	Shaft - Roller	1	
40	R500511		Roller End - Threaded 3	2	
41	R150673		Washer - 3 Repairable Roller	11	
42	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	10	
43	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
44	R170714	E14814	Fitting - Pressure Relief	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	<b>R500534</b>		Bearing - with Cup	2	
46	<b>RAA35741</b>	AA35741, AET10129, TCA22836	Bearing	2	
<i>Tech Note: 1/4" Side Hole:</i>					
47	<b>R471219</b>	471219, JD7759, JD7798	Zerk - Grease	2	
49	<b>R500558</b>		Scraper - Grooved Roller	1	
<i>Tech Note: 1 Piece Scraper fits OEM AET11262 &amp; AMT2966 Grooved Roller:</i>					
50	<b>R500559</b>	BM18680, MT18680	Scraper Kit - Grooved Roller	1	
<i>Tech Note: Fits John Deere AET11262 &amp; AMT2966 Grooved Roller Only:</i>					
50	<b>R500573</b>		Scraper Kit - SET/5	1	
<i>Tech Note: Fits R&amp;R R500512 Roller Only &amp; Incl R500572 Scraper:</i>					
51	<b>R500571</b>	MT2369	Bar - Scraper	1	
52	<b>R500572</b>		Scraper - Fits R500512 Only	1	
53	<b>RET17757</b>	ET11757, ET17757	Pin - Scraper	1	
54	<b>RET17629</b>	ET17629	Spring - Torsion LH	1	
55	<b>RET17630</b>	ET17630	Spring - Torsion RH	1	
56	<b>RMT2407</b>	MT2407	Bracket - Roller Scraper	2	
57	<b>R03M7221</b>	03M7221	Bolt - Carriage M6 x 16	5	
58	<b>R14M7303</b>	14M7303	Nut - 6mm x 1.0 Flanged	5	
59	<b>R03M7251</b>	03M7251	Bolt - Gr. Roller Scraper	5	

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*Cutting Unit - Serial up to 030000  
Rollers*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	<b>RMT5159</b>	MT5159	Scraper - Fits J.D. LH End	1	
61	<b>RMT2342</b>	MT2342	Section - Grooved Scraper 3 Tooth	2	
62	<b>RMT2340</b>	MT2340	Scraper - Fits J.D. Center	1	
63	<b>RMT2341</b>	MT2341	Section - Grooved Scraper 4 Tooth	2	
64	<b>RMT5158</b>	MT5158	Scraper - Fits J.D. RH End	1	
65	<b>RTCA19566</b>	TCA19566	Cable - Smooth Roller Scraper	1	
66	<b>RU45916</b>	14M7298, U45916	Locknut - 10-24 ESNA	2	

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