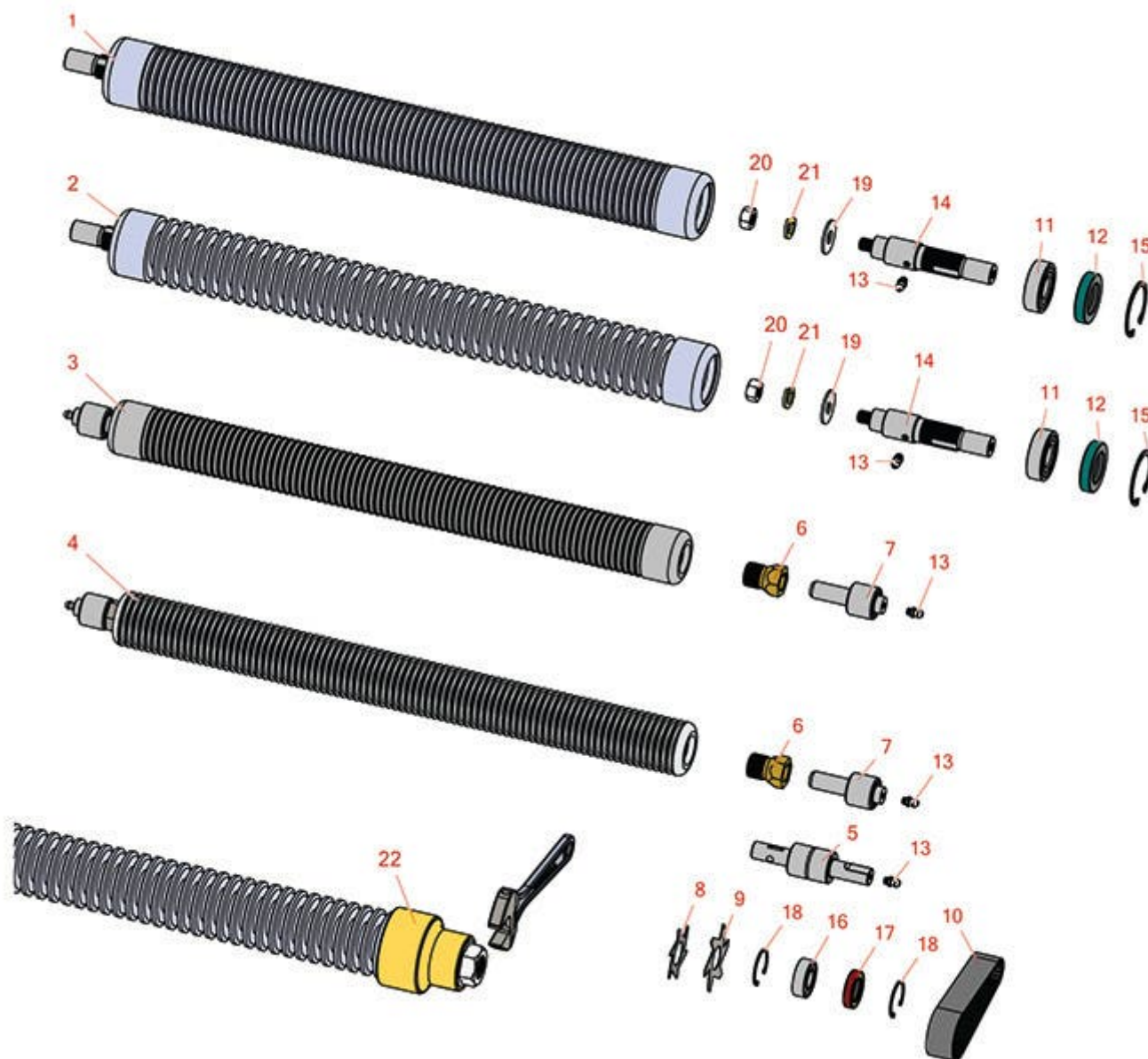




# Replaces Jacobsen PGM 19 Parts

Cutting Unit  
Groomer Roller



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# Replaces Jacobsen PGM 19 Parts

Cutting Unit  
Groomer Roller



| Item No                                                                     | R&R Part No.   | OEM Part No. | Description                                     | Qty Req | Order Quantity |
|-----------------------------------------------------------------------------|----------------|--------------|-------------------------------------------------|---------|----------------|
| <b>Groomer Roller Parts</b>                                                 |                |              |                                                 |         |                |
| 1                                                                           | <b>R390899</b> | 390899       | Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing | 1       |                |
| <i>Detail Description: Note: W/ 1/4 Spacing:</i>                            |                |              |                                                 |         |                |
| 2                                                                           | <b>R390900</b> | 390900       | Roller - Grooved 2-1/2 x 22                     | 1       |                |
| <i>Detail Description: Note: w/ 1/2 Spacing:</i>                            |                |              |                                                 |         |                |
| 3                                                                           | <b>R131927</b> | 131927       | Roller - Grooved Machined Aluminum              | 1       |                |
| <i>Detail Description: Includes Bearing &amp; Collar:</i>                   |                |              |                                                 |         |                |
| 3                                                                           | <b>R131959</b> | 131959       | Groomer Roller - Grooved Machined Aluminum      | 1       |                |
| <i>Detail Description: 2" DIA. 19" Long. Includes Bearing &amp; Collar:</i> |                |              |                                                 |         |                |
| 4                                                                           | <b>R338485</b> | 338485       | Roller Tube Only - Grooved Machined Aluminum    | 1       |                |
| 4                                                                           | <b>R338519</b> | 338519       | Groomer Roller - Grooved Machined Aluminum      | 1       |                |
| 5                                                                           | <b>R554571</b> | 554571       | Bearing                                         | 2       |                |
| 6                                                                           | <b>R364541</b> | 364541       | Collar - Locking                                | 2       |                |
| 7                                                                           | <b>R554570</b> | 554570       | Bearing - w/Zerk Fits Groomer                   | 2       |                |
| 8                                                                           | <b>R363808</b> | 363808       | Blade - V-Cut 2 Dia                             | 85      |                |
| 9                                                                           | <b>R365230</b> | 365230       | Verti-Cut Blade - 2-1/2 Dia.                    | 85      |                |
| 10                                                                          | <b>R363806</b> | 363806       | Belt - Fits Turf Groomer                        | 1       |                |
| 10                                                                          | <b>R365235</b> | 365235       | Belt - Timing Fits 2-1/2 Groomers               | 1       |                |
| 11                                                                          | <b>R365330</b> | 365330       | Bearing                                         | 2       |                |
| 12                                                                          | <b>R338773</b> | 338773       | Seal                                            | 2       |                |

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| Item No | R&R Part No. | OEM Part No.                           | Description                          | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------|--------------------------------------|---------|----------------|
| 13      | R302-5       | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease                     | 2       |                |
| 14      | R338772      | 338772                                 | Shaft - Roller - RH                  | 2       |                |
| 15      | R458113      | 458113                                 | Ring - Snap Fits Groomer             | 2       |                |
| 16      | R365229      | 365229                                 | Bearing                              | 2       |                |
| 17      | R336962      | 336962                                 | Seal                                 | 2       |                |
| 18      | R458461      | 458461                                 | Snap Ring                            | 4       |                |
| 19      | R453013      | 452008,<br>453013                      | Washer - Flat 7/16                   | 2       |                |
| 20      | R443816      | 443816                                 | Nut - 7/16-20 Hex Jam                | 2       |                |
| 21      | R446146      | 446146,<br>446148                      | Lock Washer - 7/16                   | 2       |                |
| 22      | R262         |                                        | Bearing Puller - Fits Groomer Roller | 1       |                |

*Tech Note: Excellent tool to quickly remove bearings and shafts from R390899 and R390900 groomer rollers. Puller Fits Jacobsen & R&R 2-1/2" Groomer Rollers:*

*Detail Description: R&R Products developed a special line of tools to remove tapered bearing races from rollers, gear boxes and the outer ball bearing races left inside roller ends, in case of a catastrophic bearing failure. The R&R Puller contains a mandrel and spreader which secures behind the tapered bearing race or to the inside ball bearing groove. The tube assembly, which contains its own tapered bearing pulling system, is then placed over the mandrel and spreader to easily remove the outer race. Mandrels and spreaders are manufactured by R&R Products from high carbon chromium vanadium steel and heat treated for maximum strength.:*

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