



Replaces Jacobsen LF-3810 Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R5000040	5000040	Reel - 5 Blade RH	3	
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Tech Note: Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R5000041	5000041	Reel - 5 Blade LH	2	
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Tech Note: Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503634	503634	Reel - 10 Blade RH	3	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R503635	503635	Reel - 10 Blade LH	2	
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

2	R503654	503654	Bedknife	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Service Tools

3	R101272T		Bedknife Screw Driver Tool	0
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Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Other Parts Available

10	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	1
11	R443110	306562, 443110, 444762	Nut - 3/8-16 Hex	1
12	R3219-3	3219-3, 443112, 443812	Nut - 3/8-24	1
13	R3008593	3008593	Shaft - Down Pressure	1
14	R453017	452012, 453017	Washer - Flat 1/2	1
15	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	11
16	R311870	311870	Spring - Compression	1
17	R461397	461397	Pin - Roll 1/4 x 1-1/4	1

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
18	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
19	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
20	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
23	R337593	3000983, 337593	Seal	2	
32	R366974	366974	Bearing - Rod End	1	
33	R366653	366653	Spacer	2	
34	R5001122	366881, 5001122	Belt - 80 Tooth .460 Wide	5	
35	R472519	472519	Plug - Adjusting Handle	2	
36	R164076	164076	Bracket - Rear Roller	2	
37	R3000313	3000313, 366833	Nut - Roller Adjusting	4	
38	R132680	132680	Adjusting - Assy Rear Roller	2	
39	R164074	164074, 3008359	Bracket - LH Front Roller	1	
40	R164075	164075, 3008360	Bracket - RH Front Roller	1	
41	R412015	412015	Screw - Set 5/16-18 x 5/8SH	4	
42	R503653	503653	Backing Bar - Bed Knife	1	
43	R365994	365994	Handle - Adjusting 3/8-16 Thread	2	

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43	R3003611	3003611	Handle - Adjusting 3/8-24 Thread	2	
44	R366841	366841	Spring - Reel	1	
45	R366973	366973	Spring - Reel Adjusting	2	
46	R364265	364265	Screw - Adjusting Reel 3/8-16 Thd	2	
46	R3004189	3004189	Screw - Adjusting Reel 3/8-24 Thd	2	
47	R500534	500534, R500534	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
48	R364147	364147	Gasket - Cover	1	
49	R3007138	3007138	Blade - Vertical Mower	0	
50	R3007138C		Blade - Vertical Mower Carbide Tipped	0	
51	R3010293	3010293	Stop - Mower	0	
52	R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	
53	R364275	364275	Disc - Reel Shaft	2	
54	R400268	400268	Bolt - Hex HD 3/8-16 x 1-3/4	1	
55	R352435	352435	Spacer	1	

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