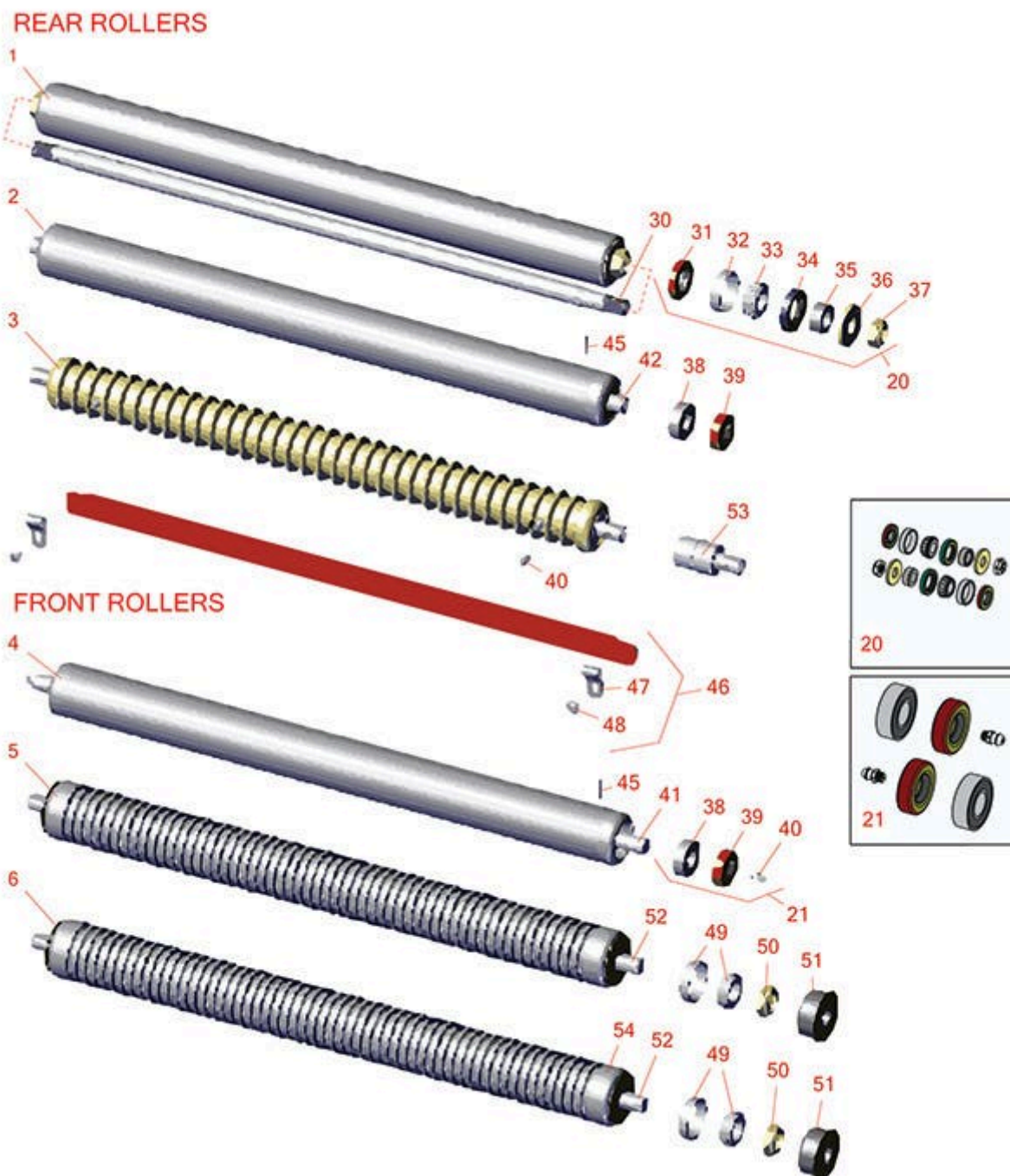




# Replaces Jacobsen GP400 Parts

Cutting Unit  
Rollers



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# Replaces Jacobsen GP400 Parts

Cutting Unit  
Rollers



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Rollers Available

1	<b>R1000770</b>	1000770	Roller - Smooth Heavy Duty Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:</i>					
2	<b>R158777</b>	1004990, 158777, 162916	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings.:</i>					
3	<b>R101120</b>	101120, 68580	Roller - Grooved Machined Solid Steel	1	
<i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>					
4	<b>R158776</b>	158776, 162917	Roller - Smooth Tubular Steel	1	
<i>Detail Description: Constructed with a through shaft and greasable ball bearings.:</i>					
5	<b>R68613</b>	68613	Roller - Grooved Repairable Steel	1	
<i>Detail Description: Machined from heavy wall steel tubing and a through shaft with greasable tapered bearings.:</i>					
6	<b>R68614</b>	68614	Roller - Grooved Machined Aluminum	1	
<i>Detail Description: Machined from aluminum tubing and a through shaft with tapered bearings.:</i>					
<b>Overhaul Kits and Service Tools</b>					
20	<b>R100139</b>		Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers &amp; R445718 Locknuts:</i>					
21	<b>R100130</b>	100130	Overhaul Kit - Roller	1	
<i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, &amp; R305115 Seals:</i>					

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<b>Other Parts Available</b>					
30	<b>R3001654</b>	3001654	Shaft - Roller	1	
31	<b>R253-152</b>	3001656	Seal - Inner Roller	2	
32	<b>R254-67</b>	307108, 5000625, 500625	Cup - Bearing	2	
33	<b>R254-68</b>	307109, 5000625, 500625	Tapered Bearing Cone	2	
34	<b>R337593</b>	3000983, 337593	Seal	2	
35	<b>R3001762</b>	30001762, 3001762	Sleeve - Wear Hardened	2	
36	<b>R3000698</b>	3000698	Washer	2	
37	<b>R445718</b>	445718, 445801	Locknut - 5/8-18 All Metal	2	
38	<b>R303558</b>	303558	Bearing - Roller	2	
39	<b>R305115</b>	305115	Seal - Roller	2	
40	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
41	<b>R102030</b>	102030	Shaft - Front Roller	1	
42	<b>R154909</b>	145909, 154909	Shaft - Rear Roller	1	
45	<b>R012419</b>	461357, 461359	Pin - Roll 1/8 x 3/4	2	
46	<b>R102024</b>	102024	Scraper - Solid Roller	1	
47	<b>R303159</b>	303159	Clip - Roller Scraper	2	

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*Cutting Unit  
Rollers*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	<b>R407586</b>	407586	Screw - 1/4-20 x 1/4 Pan HD	2	
49	<b>R503378</b>	503378	Bearing - with Cup	2	
50	<b>R3296-15</b>	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
51	<b>R3010210</b>	3010210	Seal - Roller	2	
52	<b>R3009725</b>	3009725	Shaft - Roller	2	
53	<b>R101482</b>	101482	Bearing - Rear Machined Roller	2	
54	<b>R3000394</b>	3000394	Tube - Aluminum Grooved Roller	1	

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