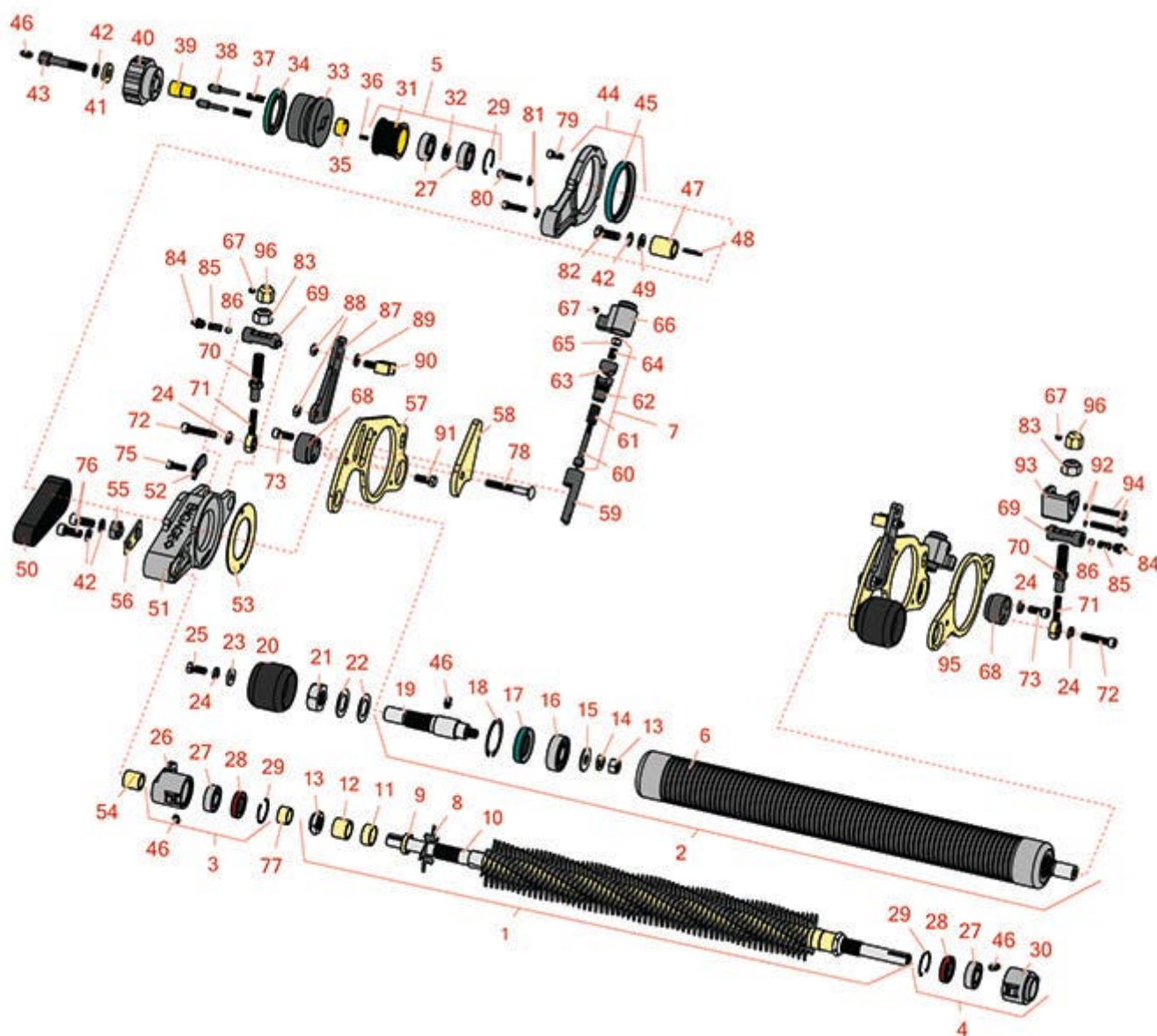




# Replaces Jacobsen GP400 Parts

Cutting Unit  
Groomer



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# Replaces Jacobsen GP400 Parts

Cutting Unit

Groomer

OEM



| Item No                                                      | R&R Part No.    | Part No.                      | Description                                     | Qty Req | Order Quantity |
|--------------------------------------------------------------|-----------------|-------------------------------|-------------------------------------------------|---------|----------------|
| 1                                                            | <b>R132215</b>  | 132215                        | Cutter Blade Assy - 22 in                       | 1       |                |
| 2                                                            | <b>R100115</b>  |                               | Groomer Roller - 22 in                          | 1       |                |
| <i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i> |                 |                               |                                                 |         |                |
| 3                                                            | <b>R132210</b>  | 132210                        | Bearing Housing Assy                            | 1       |                |
| 4                                                            | <b>R132211</b>  | 132211                        | Bearing Housing Assy                            | 1       |                |
| 5                                                            | <b>R132212</b>  | 132212                        | Pulley Assy - Incl Bearing                      | 1       |                |
| 6                                                            | <b>R390899</b>  | 390899                        | Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing | 1       |                |
| <i>Detail Description: Note: W/ 1/4 Spacing:</i>             |                 |                               |                                                 |         |                |
| 6                                                            | <b>R390900</b>  | 390900                        | Roller - Grooved 2-1/2 x 22                     | 1       |                |
| <i>Detail Description: Note: w/ 1/2 Spacing:</i>             |                 |                               |                                                 |         |                |
| 7                                                            | <b>R163761</b>  | 163761                        | Knob - Quick Hgt Adj                            | 1       |                |
| 8                                                            | <b>R365230</b>  | 365230                        | Verti-Cut Blade - 2-1/2 Dia.                    | 71      |                |
| 9                                                            | <b>R365236</b>  | 365236                        | Spacer - 1 1/16 x .247                          | 70      |                |
| 10                                                           | <b>R390857</b>  | 390857                        | Shaft - Fits 22 Groomer                         | 1       |                |
| 11                                                           | <b>R365234</b>  | 365234                        | Spacer - 1 1/16 x .467                          | 2       |                |
| 12                                                           | <b>R367161</b>  | 367161                        | Spacer - 1 OD x .75                             | 2       |                |
| 13                                                           | <b>R3296-15</b> | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam                      | 2       |                |
| 14                                                           | <b>R446146</b>  | 446146,<br>446148             | Lock Washer - 7/16                              | 2       |                |
| 15                                                           | <b>R453013</b>  | 452008,<br>453013             | Washer - Flat 7/16                              | 2       |                |
| 16                                                           | <b>R365330</b>  | 365330                        | Bearing                                         | 2       |                |

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|---------|----------------|-------------------|------------------------------------|---------|----------------|
| 17      | <b>R338773</b> | 338773            | Seal                               | 2       |                |
| 18      | <b>R458113</b> | 458113            | Ring - Snap Fits Groomer           | 2       |                |
| 19      | <b>R338772</b> | 338772            | Shaft - Roller - RH                | 2       |                |
| 20      | <b>R365343</b> | 365343            | Wheel - Anti Scalp                 | 2       |                |
| 21      | <b>R264</b>    | 443836            | Nut - Jam Hardened 7/8-14          | 4       |                |
| 22      | <b>R365409</b> | 365409            | Spacer - Wheel                     | 4       |                |
| 23      | <b>R364441</b> | 364441,<br>366641 | Washer - Flat 5/16x7/8             | 4       |                |
| 24      | <b>R446136</b> | 446134,<br>446136 | Washer - Lock 5/16 Zinc            | 2       |                |
| 25      | <b>R400184</b> | 400184,<br>400194 | Screw - 5/16-18 x 3/4 Hex          | 2       |                |
| 26      | <b>R241807</b> | 241807            | Bearing Housing                    | 1       |                |
| 27      | <b>R365229</b> | 365229            | Bearing                            | 1       |                |
| 28      | <b>R336962</b> | 336962            | Seal                               | 1       |                |
| 29      | <b>R458461</b> | 458461            | Snap Ring                          | 1       |                |
| 30      | <b>R241808</b> | 241808            | Bearing Housing                    | 1       |                |
| 31      | <b>R365228</b> | 365228            | Drive Pulley                       | 1       |                |
| 32      | <b>R365232</b> | 365232            | Spacer - Drive Pulley              | 1       |                |
| 33      | <b>R163776</b> | 163776            | Pulley Assy - Incl Seal            | 1       |                |
| 34      | <b>R338768</b> | 338768            | Seal - Oil                         | 1       |                |
| 35      | <b>R365256</b> | 365256            | Spacer - Pulley .875 x .630 x .406 | 1       |                |
| 36      | <b>R365239</b> | 365239            | Key - 1/8 x 1/8 x 7/16             | 1       |                |
| 37      | <b>R365272</b> | 365272            | Spring - Clutch                    | 2       |                |

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|---------|-----------------|----------------------------------------|-----------------------------------|---------|----------------|
| 38      | <b>R365258</b>  | 365258                                 | Pin - Clutch                      | 2       |                |
| 39      | <b>R365254</b>  | 365254                                 | Shaft - Stub - Clutch             | 1       |                |
| 40      | <b>R241817</b>  | 241817                                 | Knob - Clutch                     | 1       |                |
| 41      | <b>R363841</b>  | 363841                                 | Washer - Groomer Clutch           | 1       |                |
| 42      | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142           | Washer - Lock 3/8                 | 3       |                |
| 43      | <b>R365257</b>  | 365257                                 | Bolt - Special Groomer Clutch     | 1       |                |
| 44      | <b>R132214</b>  | 132214                                 | Cover and Seal Assy               | 1       |                |
| 45      | <b>R338752</b>  | 338752                                 | Seal                              | 1       |                |
| 46      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease                  | 6       |                |
| 47      | <b>R365227</b>  | 365227                                 | Pulley - 16 Grooved               | 1       |                |
| 48      | <b>R345556</b>  | 345556                                 | Key - Sq 1/8 x 1                  | 1       |                |
| 49      | <b>R453011</b>  | 453011                                 | Washer - Flat 3/8 SAE Y/Zinc      | 1       |                |
| 50      | <b>R365235</b>  | 365235                                 | Belt - Timing Fits 2-1/2 Groomers | 1       |                |
| 51      | <b>R220302</b>  | 220302                                 | Housing - Belt                    | 1       |                |
| 52      | <b>R365341</b>  | 365341                                 | Washer - Special                  | 1       |                |
| 53      | <b>R365226</b>  | 365226                                 | Cover Plate - Groomer             | 1       |                |
| 54      | <b>R367163</b>  | 367163                                 | Spacer - .875 x .630 x .880       | 1       |                |
| 55      | <b>R367162</b>  | 367162                                 | Belt Tensioner - Eccentric        | 1       |                |
| 56      | <b>R365260</b>  | 365260                                 | Link - Belt Adjusting             | 1       |                |
| 57      | <b>R4103100</b> | 3010708                                | Bracket - Groomer Roller          | 2       |                |

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|---------|------------------|---------------------|--------------------------------------|---------|----------------|
| 58      | <b>R365237</b>   | 365237              | Spacer - Grass Catcher               | 1       |                |
| 59      | <b>R365265</b>   | 365265              | Adj. Link - Fits Groomer             | 1       |                |
| 60      | <b>R365271</b>   | 365271              | Bolt                                 | 1       |                |
| 61      | <b>R365269</b>   | 365269              | Spring - Stainless - Knob Assy       | 1       |                |
| 62      | <b>R365266</b>   | 365266              | Bolt - Groomer Adjusting             | 1       |                |
| 63      | <b>R365267</b>   | 365267              | Plunger - Fits Groomer               | 1       |                |
| 64      | <b>R365268</b>   | 365268              | Spring - Stainless - Knob Assy       | 1       |                |
| 65      | <b>R32152-4</b>  | 32152-4,<br>444708  | Locknut - 1/4-20 All Metal           | 2       |                |
| 66      | <b>R271919</b>   | 271919              | Knob - Fits Groomer                  | 1       |                |
| 67      | <b>R422502</b>   | 422502              | Set Screw - 1/4-20 x 1/4 Nyloc       | 4       |                |
| 68      | <b>R367166</b>   | 367166              | Cam - Fits Groomer Adj Assy          | 1       |                |
| 69      | <b>R3003401</b>  | 3003401,<br>3003969 | Pin - Fits Groomer                   | 2       |                |
| 70      | <b>R365270</b>   | 365270              | Bolt - Groomer Adjusting             | 1       |                |
| 71      | <b>R365247</b>   | 365247              | Rod End                              | 2       |                |
| 72      | <b>R434032</b>   | 434032              | Screw - Soc HD 5/16-18 x 1-3/4       | 2       |                |
| 73      | <b>R434024</b>   | 434024              | Bolt - Soc HD Cap 5/16-18 x 3/4      | 2       |                |
| 75      | <b>R434031</b>   | 434031              | Bolt - Soc HD Cap 1/4-20 x 3/4 Nyloc | 2       |                |
| 76      | <b>R434030</b>   | 434030              | Bolt - Soc HD Cap 3/8-16 x 7/8       | 2       |                |
| 77      | <b>R367165</b>   | 367165              | Spacer - .875 OD x .630 ID x .532    | 2       |                |
| 78      | <b>RP17609-2</b> | 441672              | Bolt - Carriage 5/16-18 x 1-1/2      | 1       |                |
| 79      | <b>R434011</b>   | 434011              | Bolt - Soc HD Cap 1/4-20 x 5/8       | 1       |                |

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|---------|-----------------|-----------------------------------------------------|----------------------------------|---------|----------------|
| 80      | <b>R316796</b>  | 316796,<br>434029                                   | Bolt - Allen HD 1/4-20 x 1       | 2       |                |
| 81      | <b>R3253-3</b>  | 3253-3,<br>446128,<br>446130                        | Washer - Lock 1/4                | 2       |                |
| 82      | <b>R400298</b>  | 400298                                              | Bolt - Hex HD 3/8-24 x 1         | 2       |                |
| 83      | <b>R444816</b>  | 444816,<br>445667                                   | Nut - 1/2-20 ESNA                | 2       |                |
| 84      | <b>R471219</b>  | 366852,<br>471219                                   | Zerk - Grease                    | 1       |                |
| 85      | <b>R365291</b>  | 365291                                              | Spring - Fits Groomer Pin Assy   | 2       |                |
| 86      | <b>R465006</b>  | 465006                                              | Steel Ball - 5/16                | 2       |                |
| 87      | <b>R365233</b>  | 365233                                              | Link - Roller Adjusting          | 2       |                |
| 88      | <b>R32152-1</b> | 444716                                              | Locknut - All Metal 5/16-18      | 4       |                |
| 89      | <b>R453009</b>  | 3256-23,<br>452004,<br>452006,<br>452008,<br>453009 | Washer - Flat 5/16 SAE           | 2       |                |
| 90      | <b>R364061</b>  | 364061                                              | Bracket                          | 2       |                |
| 91      | <b>R400186</b>  | 400186                                              | Bolt - Hex HD 5/16-18 x 7/8      | 2       |                |
| 92      | <b>R447212</b>  | 447212                                              | Lockwasher - 1/4 Internal Tooth  | 4       |                |
| 93      | <b>R2000088</b> | 2000088                                             | Pivot Block - Fits Groomer       | 1       |                |
| 94      | <b>R400118</b>  | 400118                                              | Bolt - Hex HD 1/4-20 x 1-3/4 GR5 | 4       |                |
| 95      | <b>R338748</b>  | 338748                                              | Bracket                          | 1       |                |
| 96      | <b>R3005108</b> | 3005108                                             | Knob - Roller Adjusting          | 2       |                |

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