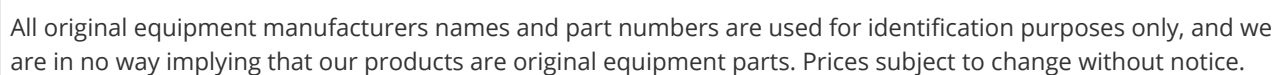




Cutting Unit - Model 04206 & 04207
Groomer Drive System - Model 04224





Replaces Toro Greensmaster Flex 18 Parts

Cutting Unit - Model 04206 & 04207
Groomer Drive System - Model 04224



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
70	R33024-00	33024-00	Locknut - 8mm x 1.25	2	
71	R104-4705	104-4705, 120-2763	Belt - Groomer	1	
72	R106-8521	106-8521	Decal-Warning	1	
73	R110-1700	110-1700, 66-4460	Spring-Extension	1	
74	R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	1	
75	R6050-103	48-8010, 48-8030	Washer - Flat	1	
76	R104-4727	104-4727	Ring - Retaining	1	
77	R251-259	251-259, 251-307	Bearing - Ball	2	
78	R106-2630	106-2630	Idler Bearing Assy	1	
79	R106-2646	106-2646	Ring - Retaining, Bo	1	
80	R106-8468	106-8468	RH Idler Assy	1	
81	R106-8530	106-8530	Seal - Oil	2	
82	R107-8105	106-8520, 107-8105	Bearing-Ball - Extended	2	
83	R106-8527	106-8527	Bushing	1	
84	R106-8471	106-8471	Hub-Pivot	1	
85	R106-8463	106-8463	Shim-Groomer	1	
86	R104-2612	104-2612	Nut - 8mm x 1.25 Fl Lock	2	

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Cutting Unit - Model 04206 & 04207
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
86	R14M7298	104-2612, 33004-00	Nut - 8mm x 1.25 Flanged	2	
87	R106-8529	106-8529	Plug-Cap	1	
88	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	1	
89	R106-8528	106-8528	Screw - Lock	1	
90	R106-8535	106-8535	RH Lift Arm Assy	1	
91	R106-8489	106-8489	Bushing-Sleeve	2	
92	R256-42	256-42	Bushing	1	
93	R107-8107	106-8490, 107-8107	Washer - Wave	1	
94	R106-8482	106-8482	Adjuster-Groomer	1	
95	R104-9312	104-9312	Pin - Grooved	1	
96	R32120-19	32120-19, 32120-81	E-Ring	1	
97	R106-8491	106-8491	Rod-Lift, Groomer	1	
98	R104-4754	104-4754	Spring-Detent	1	
99	R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	1	

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Cutting Unit - Model 04206 & 04207
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99	R43-5930	01-176-0030, 43-5930	Washer - Lock M6	1	
100	R33113-008	33113-008	Bolt - Hex HD M6-1.0 x 8	1	
101	R256-2	256-2	Bushing - Idler Pulley	2	
102	R3290-301	3290-301	Washer - Spring Wave	2	
103	R106-8511	106-8511	Arm-Groomer, HOC (RH)	1	
104	R14M7296	104-2611	Nut - 10mm x 1.5 Flanged	0	
105	R106-8513	106-8513	Arm-Groomer, HOC (LH)	1	
106	R106-8536	106-8536	LH Lift Arm Assy	1	
107	R105-9635	105-9635	Brush - Groomer	1	
108	R105-5770	105-5770	Nut - Shoulder	2	
109	R3296-5	3296-5	Locknut - 3/8-24 Jam Nylon	2	
110	R57-6380	33114-025, 48-9460, 60-4540	Bolt - Hex HD M8-1.25 x 25	2	
111	R48-7610	33113-012, 48-7610	Bolt - Hex HD Nyloc M6 x 12	2	

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