



# Replaces John Deere 180 E-Cut Hybrid Walk-Behind Greens Mower Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	RTCA19348	TCA19348	Reel - 7 Blade	1
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	RTCA19349	TCA19349	Reel - 11 Blade	1
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	RTCA23622	TCA23622	Reel - 14 Blade	1
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## Electrical, Gauges & Controls

10	RAMT1680	AMT1680	Control - Throttle	1
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11	RN7131	M128206	NGK Spark Plug - BPR6ES	1
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## Filters

20	RAM123909	AM123909	Filter - Air with Foam	1
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21	RHE17210-ZE0-505	MIU11464	Honda Element - Air Cleaner	1
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## Other Parts Available

10	RET14566	ET14566	Seal - Reel	2
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11	<b>R254-78</b>	JD8188	Tapered Bearing Cone	2	
12	<b>R254-79</b>	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
13	<b>R40M7226</b>	40M1862, 40M7226	Ring - Retaining	2	
14	<b>RTC25398</b>	TCU25398	Compression Spring	1	
15	<b>RTC24334</b>	TCU24334	Retainer	2	
16	<b>RMT3016</b>	MT3016	Bolt - Bed Bar	2	
17	<b>RTC28635</b>	TCU24555, TCU28635	Eccentric	2	
18	<b>RTC25223</b>	TCU25223, TCU30798	Spherical Rod End	2	
19	<b>R101278</b>	21M7194	Screw - Bedknife	11	
20	<b>R170714</b>	E14814	Fitting - Pressure Relief	2	
21	<b>RTC25394</b>	TCU25394, TCU27453	Base	2	
22	<b>RTCA18643</b>	TCA18643	Shield - (w/Labels)	1	
23	<b>RMT6517</b>	MT6517	Label - Warning	2	
24	<b>RTC23880</b>	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
25	<b>RH137328</b>	H137328	Locknut	2	
26	<b>R03M7184</b>	03M7184	Bolt - Carriage M8	2	
28	<b>RAMT1479</b>	AMT1479	Chain - Link	2	
29	<b>RTCA16595</b>	TCA16595	Chain - Rear Roller	1	

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30	<b>R500534</b>		Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>					
33	<b>RMT74</b>	MT74	Bushing - Roller Bkt	2	
34	<b>RUC16109</b>	TCU24461, UC16109	Bracket - RH	1	
35	<b>RUC18211</b>	TCU24461, UC18211	Bracket - LH	1	
36	<b>RUC16137</b>	TCU24955, UC16137	Adjuster	2	
37	<b>R19M7168</b>	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
38	<b>RUC16102</b>	TCU24949, UC16102	Cap	2	
39	<b>RM148268</b>	M148268	Lock Nut	2	
40	<b>RET16679</b>	ET16679	Washer - Spring	8	
41	<b>R14M7152</b>	14M7152	Nut - 10mm x 1.5 Jam	2	
42	<b>R19M7866</b>	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
43	<b>RTC26458</b>	TCU26458	Worm Gear	2	
44	<b>RN168012</b>	N168012	Washer - Spring	4	
45	<b>R03M7194</b>	03M7194	Bolt	2	
46	<b>R302-5</b>	JD7797, JD7842, JD7844	Fitting - Grease	4	
47	<b>RR30587</b>	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	

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48	RUC16108	TCU24460, UC16108	Bracket	2	
49	RAUC13512	AUC13512, TCA18706	Adjuster	2	
50	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	6	
51	R33114-016	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
52	R14M7151	14M7151	Nut - Jam Roller Adj	2	
53	RET14707	ET14707	Verti-Cut Blade - .025 x 2.375	57	
53	RET14707C		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	57	
54	RTC40491	TCU24683, TCU40491	Worm Gear	2	
55	RTC35638	TCU24426, TCU35638	Panel - RH	1	
56	RTC35637	TCU24427, TCU35637	Panel - LH	1	
57	RUC22218	UC22218	Half Clamp	2	
58	R19M7804	19M7804	Bolt - Flanged Hex M10-1.5 x 40	4	
59	RSW35OLUS	SW35OLUS	Chain Link - Offset #35	2	
60	RSW35COUS	SW35COUS	Chain Link - Coupler #35	2	

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